

Sub D27 ~~an ultra hard material layer formed over the end surface having an exposed upper surface.~~

10. A cutting element as recited in claim 9 wherein the entire periphery line extends along a plane.

11. A cutting element as recited in claim 9 wherein the canted portion comprises a non-planar portion.

12. A cutting element as recited in claim 9 wherein the periphery line is non-linear.

13. A cutting element as recited in claim 9 wherein the uncanted portion is non-planar.

Bl 14. A cutting element as recited in claim 13 wherein the uncanted portion comprises a non-planar portion.

15. A cutting element as recited in claim 9 wherein the ultra hard material layer comprises an exposed upper surface.

16. A cutting element comprising:
a hard material body having an end surface bounded by a periphery defining a circumference, the end surface comprising, a non-planar portion, a canted portion extending to the periphery, and an uncanted portion extending to the periphery, wherein the canted portion comprises a non-planar portion, wherein the canted portion intersects the periphery along a periphery line; and
an ultra hard material layer formed over the end surface.

17. (Amended) A cutting element as recited in claim 16 wherein the periphery line continuously extends around more than half of the circumference.